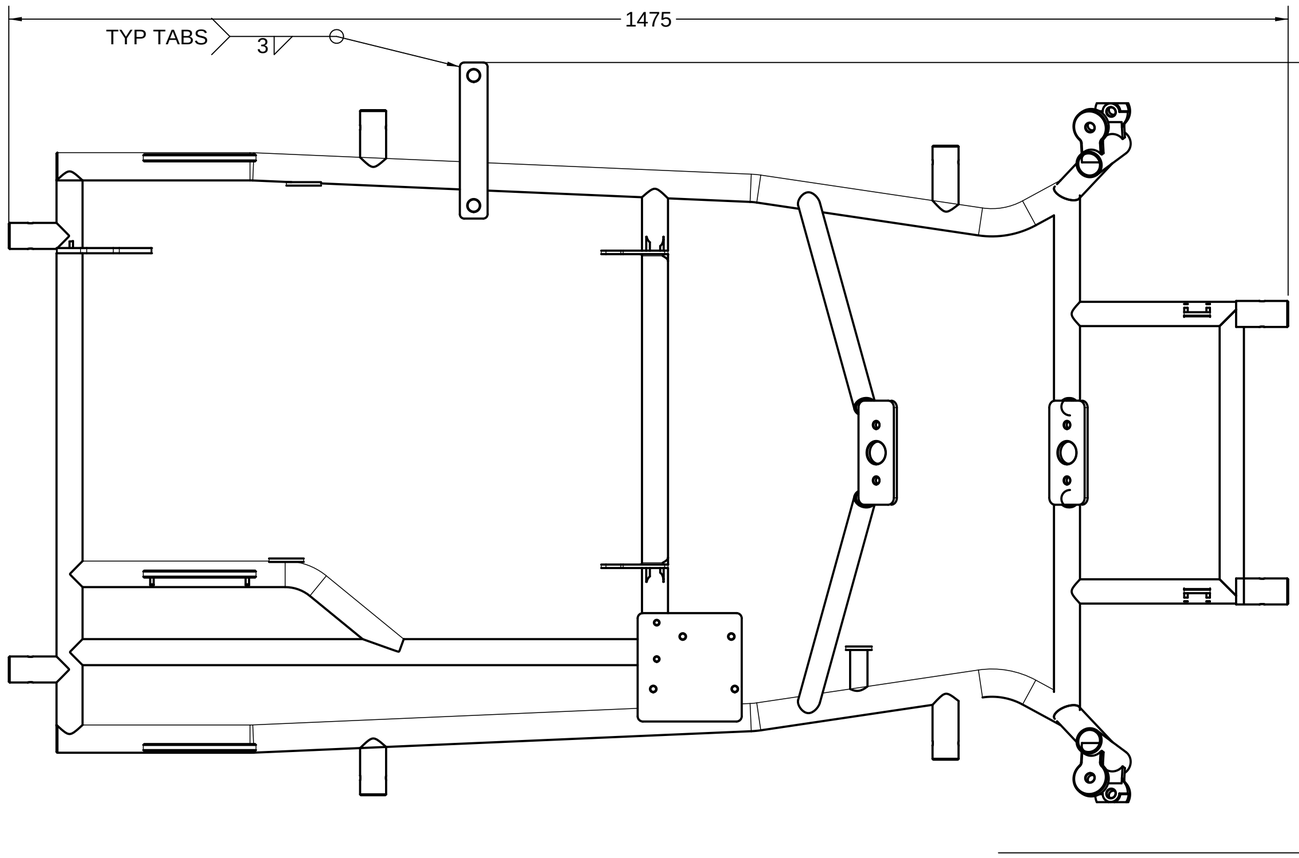
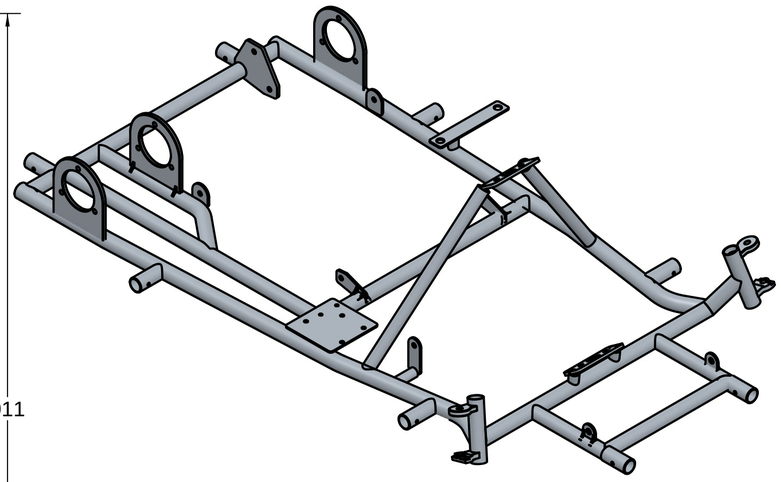
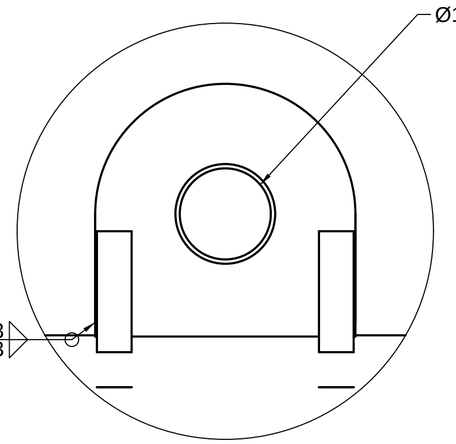
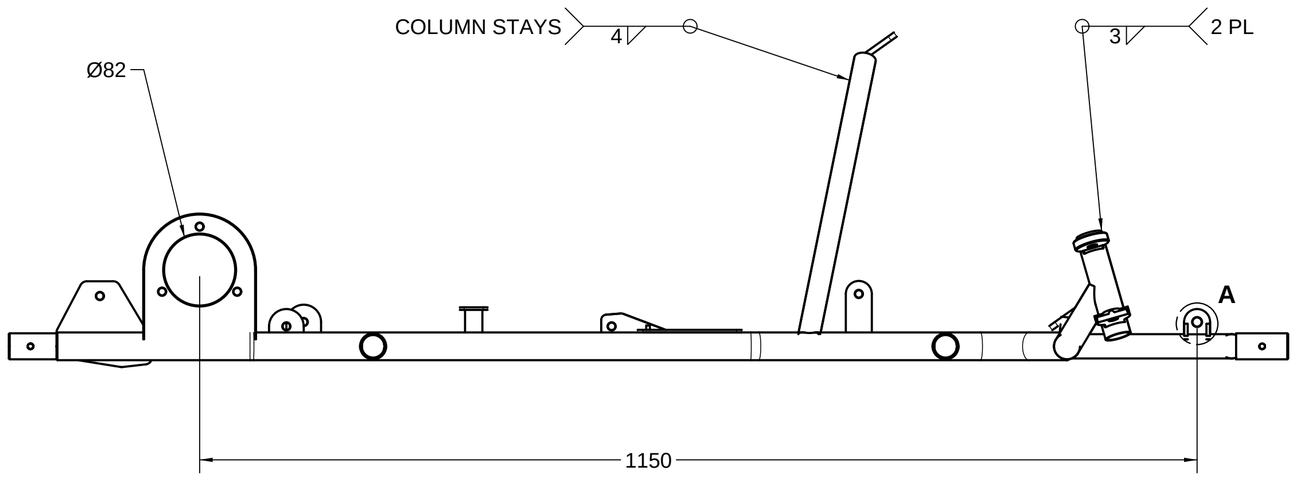






DETAIL A
SCALE 2:1



NOTES:
1. TUBE: 4130 CHROMOLY, NORMALIZED. MAIN RAILS 32 x 2, CROSS MEMBERS 30 x 2.
2. COPED JOINTS FITTED TO 0.3 MAX GAP BEFORE WELDING.
3. TIG WELD, ER70S-2 FILLER, ALL JOINTS ALL AROUND UNLESS SHOWN.
4. WELD IN THE FIXTURE; CHECK KINGPIN ANGLES AND AXLE BORES AFTER COOLING.
5. NO HEAT TREATMENT AFTER WELDING.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS

TITLE			COMPANY	
CHASSIS FRAME, WELDED			**SHIFTER KART PROJECT**	
DWG NO.	REV	SIZE	DATE	DRAWN
KZ125-CHS-001	A	A2	2026-11-02	LETA ASSIST
MATERIAL	SCALE	SHEET	THIRD ANGLE	CHECKED
Steel 4130 (Chromoly)	1:5	1 OF 1		